#### **DEFINITIVE SOLUTIONS & TECHNOLOGIES, INC.**

## WATERJET CUTTING



With over 27 years experience in Waterjet cutting applications, we can do your custom fabrication and hard tooling development with a prompt turn around. We're a subcontractor for several 2nd and 3rd tier Aerospace companies and have been ISO certified since 2002, currently ISO 9001:2008/AS9100C certified.

Titanium forgings, steep chamfers in graphite epoxy, 10" thick aluminum and bullet-proof glass; all equal DS&T Waterjet cutting at its best!

**FACILITY** 

Built 2008

• 14,000 sf

• 22' clear height



#### **EQUIPMENT**

- Waterjet—Flow International 2005 & 1998
- Cutting Area—72" x 144" x 10"
- Material Size—96" x 360" x 10"
- Tolerance—+/- .003"
- Zero Taper capability

#### **CERTIFICATIONS & CODES**

- AS9100
- ISO 9001:2008
- Fracture Critical
- Boeing Registered
- Woman-Owned Company
- Small Business
- SAM Registered

- Duns 088035352
- Cage Code: 1QFW7
- NAICS 332710, 333512, 333515, 332999, 332322, 332323, 339950, 339999, 332313, 332333
- Dynamic Small Business Registered
- Militarily Critical Technical Data Agreement

#### **ADDITIONAL CAPABILITIES**

#### **MACHINING**

- CNC Milling—Up to 30 hp, 10,000 rpm, 40" x 20" x 20"
- CNC Lathes—Up to 40 hp, 22" swing, 30" between centers

#### **FABRICATION**

- Welding—Certified AWS D1.1 (Mild Stl), D1.2 (Alum), D1.6 (SS)
- Forming—250 ton Press, 1/4" x 120"

"Solutions...the first time!"

## **Definitive Solutions & Technologies, Inc.**

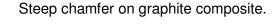
210 44<sup>th</sup> ST NW #106 Auburn WA 98001 Email: info@dstwaterjet.com Phone: 253-854-7179 Toll Free: 877-378-2888 Fax: 253-859-1848

www.dstwaterjet.com

### **DEFINITIVE SOLUTIONS & TECHNOLOGIES, INC.**

# Commitment to Excellence, Innovation and Perfect Parts

DS & T machines with Dynamic Waterjet® produce zero taper parts.

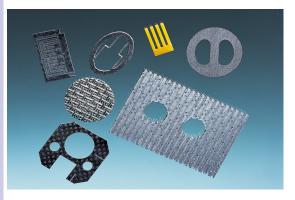




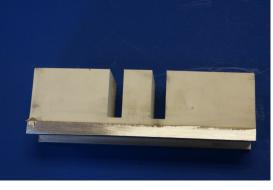
Various parts cut from aerospace materials.



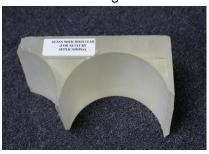
Rubber extrusion puller cleat.



Leaded nuclear glass.



Parts and materials up to 10" thick.



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